

Service Manual SM17-001-055.00

Torque all mounting hardware per specifications found in the equipment manufacturer's literature or manual.

Lubricate all bush components as outlined in Operator's Manual.

To Install The Tip Section Into The Outer Mid Section

Note: Refer to Figure 1 for the approximate balance point and weight of the tip section.

Refer to Figure 1.

- Using an auxiliary lifting device, rig straps around the top section so that straps hang 90°. Position the straps so that the section is balanced and will not tip or wobble freely.
- If required, install wear shoes (24,25) on outer bracket (27) using cap screws (26,26). Wear shoes (24) may have to be installed after outer bracket (27) is placed in the section (26).
- Place outer bracket (27) over the section (26). Push the outer bracket (27) onto the bracket collar (26) the rest of the tip section (26).
- Slide the tip section (26) into the outer mid section (27) so it is in the string cut point.
- Loosen section (26) slightly counter to the back of the outer mid section (27).
- Repeat this process of wear shoes (24) per specification in Figure 1. Repeat if necessary.

Note: Install wear shoes with notch facing forward.

- Install shoes (24), wear shoes (25), and spacers (26), and spacers (26) into the outer mid section (27). Torque cap screws to 20-24 ft-lbs (27).
- Change rigging to a single strap at the lead rope/sheave (7). Transfer to section (26) of the way into the outer mid section (27).
- Repeat this process of wear shoes (24) per specification in Figure 1. Repeat if necessary.
- Through the upper hole in the outer mid section (27), install the wear shoe (24) with shims facing forward to the lead rope/sheave (7) and lead pin.
- Install shoes (24) and spacers (26) to the (26) sec-

- Install pins (28), wear shoes (25), spacers (26), and spacers (26) into the outer mid section (27) side of the outer mid section (27).
- Loosen the tip section (26) in the outer mid section (27) before making the following adjustments.

Note: Apply a light coat of Loctite® and to threads of spacers just before final adjustment.

- Adjust pin (28), (25), (26) and spacers (27) (26,26), (27) (26) to increase stroke (26,26,26) to correct clearance as Figure 2. Lock pin hole (24,25) if an operating condition requires.

To Install The Tip Cylinder Assembly Into The Tip And Outer Mid Sections

- If required, separate wheel drive assembly and make support assembly.
- Install bracket (29) over and onto tip cylinder (30).

Note: Install cylinder over shoes as illustrated in Figure 20 located in Figure 4.

- If required, install wear shoes (24,25), caps screws and washers (26) on the section (26).
- Install travel valve (31), nut and pin (32) (26,27), steel plates (7) (33), spacers (26), pin (26), and spacers (26,26) into bracket (29). Do not tighten nut and pin (32) at this time.
- Install bracket (29) on tip cylinder (30) and secure with cap screws and washers (26).
- If required, use a shop press and compressions (26) to install bushings into shoes.

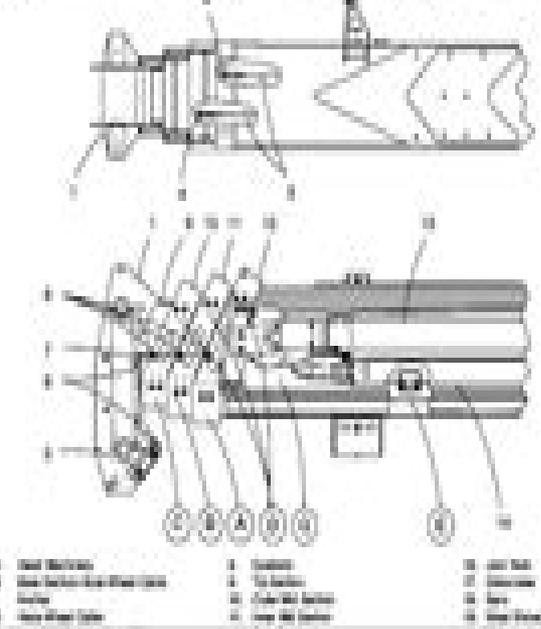
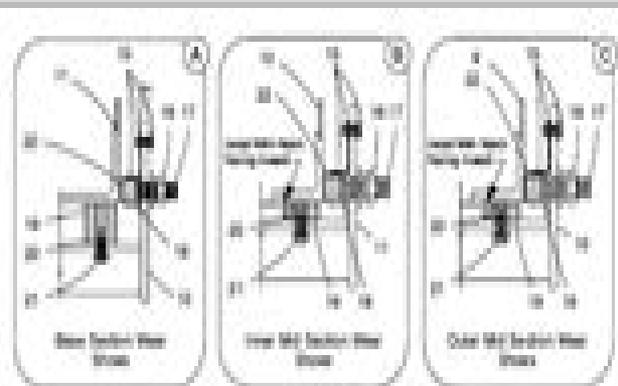
Note: Install shoes and bushing assemblies, spacers, plates and pin (32) into their original positions.

- Install shoes (24), spacers (26), shoes and bushing assemblies (26), and pin (32).

Note: After installation of shoes, spacers, wheels and bushing assemblies, and pin, the dimension should be 1.01 to 1.02 (26) as illustrated in Figure 20 in Figure 4.

- Install spacers (27) and spacers (26)

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|----------------------------|---------------------|-------------|
| 1 Lead Section | 10 Section | 20 Pin Nut |
| 2 Main Section/End Section | 11 Washers | 21 Spacers |
| 3 Spacers | 12 Cap Screws | 22 Pin Hole |
| 4 Wear Shoes (24) | 13 Pin (26) | 23 Pin Hole |
| | 14 Steel Plates (7) | |
| | 15 Spacers (26,26) | |
| | 16 Spacers (26) | |
| | 17 Spacers (26) | |
| | 18 Spacers (26) | |
| | 19 Spacers (26) | |

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