



TABLE 1. MECHANICAL PROPERTIES OF THE ASSEMBLY

Component	Material	Dimensions (mm)	Weight (g)	Strength (MPa)	Stiffness (N/mm)
1	Aluminum	50 x 30 x 10	150	240	10000
2	Steel	100 x 20 x 5	1000	500	20000
3	Aluminum	80 x 40 x 15	2000	240	15000
4	Steel	150 x 30 x 10	1500	500	20000
5	Aluminum	60 x 30 x 10	120	240	10000
6	Steel	100 x 20 x 5	1000	500	20000
7	Aluminum	50 x 30 x 10	150	240	10000
8	Steel	100 x 20 x 5	1000	500	20000
9	Aluminum	50 x 30 x 10	150	240	10000
10	Steel	100 x 20 x 5	1000	500	20000

TABLE 2. ASSEMBLY TOLERANCES

Component	Dimension	Tolerance (mm)
1	Length	±0.1
1	Width	±0.1
1	Height	±0.1
2	Length	±0.1
2	Width	±0.1
2	Height	±0.1
3	Length	±0.1
3	Width	±0.1
3	Height	±0.1
4	Length	±0.1
4	Width	±0.1
4	Height	±0.1
5	Length	±0.1
5	Width	±0.1
5	Height	±0.1
6	Length	±0.1
6	Width	±0.1
6	Height	±0.1
7	Length	±0.1
7	Width	±0.1
7	Height	±0.1
8	Length	±0.1
8	Width	±0.1
8	Height	±0.1
9	Length	±0.1
9	Width	±0.1
9	Height	±0.1
10	Length	±0.1
10	Width	±0.1
10	Height	±0.1

# Ingersoll 4016 Parts Manual

**Padhraic Smyth**



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