

# What is the Maintenance of Transformers?

## Transformers Maintenance Testing Specifications & Frequency Matrix

| MAINTENANCE FREQUENCY MATRIX       |        |                     |         |      |
|------------------------------------|--------|---------------------|---------|------|
|                                    |        | EQUIPMENT CONDITION |         |      |
|                                    |        | Poor                | Average | Good |
| Equipment Reliability Requirements | Low    | 10                  | 10      | 10   |
|                                    | Medium | 100                 | 10      | 10   |
|                                    | High   | 20                  | 100     | 0.1  |

NOTE: Matrix is to be used as a guide only and in conjunction with the inspection and tests below.

| DESCRIPTION                 | VISUAL | VISUAL & MECHANICAL | VISUAL, MECHANICAL & ELECTRICAL |
|-----------------------------|--------|---------------------|---------------------------------|
| Small Dry-Type Transformers | 2      | 12                  | 20                              |
| Large Dry-Type Transformers | 1      | 12                  | 24                              |
| Liquid-Filled Transformers  | 1      | 12                  | 24                              |
| Sampling                    | -      | -                   | 12                              |

Multiply the above inspection and test values (stated in months) with the NFPA frequency matrix for help determining a quality electrical preventive maintenance program.



# Electrical 4 U

# Distribution Transformer Maintenance Manual

**Jianjun Gao**



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