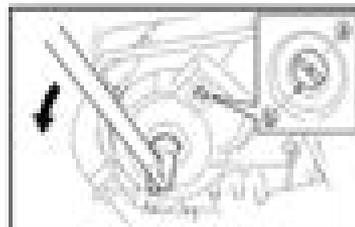




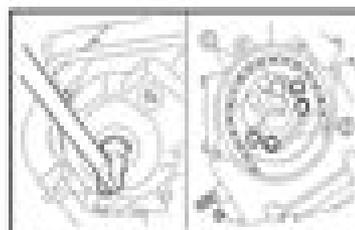
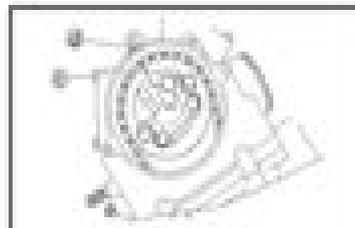
Order	Job/Part	Qty	Remarks
13	Cylinder head	1	Refer to "REMOVING THE CYLINDER HEAD" and "INSTALLING THE CYLINDER HEAD"
14	Cylinder head gasket	1	
15	Cover pin	2	For installation, reverse the removal procedure.



### REMOVING THE CYLINDER HEAD

- Align:
  - 'Y' mark on the AC magneto rotor (with the stationary pointer on the AC magneto rotor cover)
- Turn the crankshaft counterclockwise.
- When the piston is at the top dead center (TDC) on the compression stroke, align the 'Y' mark on the AC magneto rotor with the stationary pointer on the AC magneto cover.

**TIP:**  
To position the piston at top dead center (TDC) on the compression stroke, align the 'Y' mark on the crankshaft sprocket with the stationary pointer on the cylinder head, as shown in the illustration.



- Loosen:
  - crankshaft sprocket bolts
  - decompressor assembly bolts

**TIP:**  
While holding the AC magneto rotor out with a wrench, loosen the crankshaft sprocket bolts and decompressor assembly bolts.

- Loosen:
  - timing chain tensioner cap bolt
- Remove:
  - timing chain tensioner (along with the gasket)
  - crankshaft sprocket
  - timing chain

**TIP:**  
To prevent the timing chain from falling into the crankcase, fasten it with a wire.

# 700 Frontrunner Service Manual

**Puja Mehta**



## 700 Frontrunner Service Manual:

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