



Fig. 185. Front Oil Seal

Courtesy of GENERAL MOTORS COMPANY

17. Install the front engine cover. Refer to [Engine Front Cover Replacement](#).
18. Install the transfer case. Refer to [Transfer Case Replacement](#).
19. Install the drive shafts and front suspension frame front connections. Refer to [Drivetrain and Front Suspension Frame Replacement](#).
20. Remove the engine support fixture. Refer to [Engine Support Fixture](#).
21. Refill the engine oil and install a NEW oil filter. Refer to [Engine Oil and Oil Filter Replacement](#).

OIL PAN REPLACEMENT (FWD)

Removal Procedure

1. Drain the engine oil and remove the oil filter. Refer to [Engine Oil and Oil Filter Replacement](#).
2. Support the engine. Refer to [Engine Support Fixture](#).
3. Remove the drive shafts and front suspension frame front connections. Refer to [Drivetrain and Front Suspension Frame Replacement](#).



Fig. 186. Front Oil Seal

Courtesy of GENERAL MOTORS COMPANY

4. Remove the front engine cover (1). Refer to [Engine Front Cover Replacement](#).
5. Remove the front exhaust pipe. Refer to [Exhaust Front Pipe Replacement \(LIG\)](#).

Manual Repair Diagram

Ken Layne



Manual Repair Diagram:

Aviation Structural Mechanic S 3 & 2 United States. Bureau of Naval Personnel,1966 **Aviation Structural Mechanic S 3 & 2** Jerry C. Stewart,1982 *Field Manuals* United States. War Department,1980-02 *Automotive Engine Performance: Practice manual* Ken Layne,1993 *Manual of instruction in army signalling. [Continued as] Signalling instructions [afterw.] regulations. [Continued as] Training manual-signalling. [With] Amendments. [Continued as] Signal training. [With] Amendments* War office,1921 *Digital Overdrive: Automotive & Transportation Technology* ,
Bibliography of Scientific and Industrial Reports ,1946 **Books of 1921-1925** Chicago Public Library,1927
Most-often-needed Radio Diagrams and Servicing Information ,1961 **Laboratory Manual for Automotive Electricity** William Roy Varner,Fred Colfax Smith,1926 *Automotive Industries* ,1918 *Automotive Industries, the Automobile* ,1920 *Motor Age* ,1920 **Chilton's Motor Age** ,1920 **Chilton's Auto Service Manual** ,1998
Popular Science Monthly ,1930 *Battery Man* ,1924 **Standards of Practice Covering the Training of Motorcycle Repairmen and Drivers and the Maintenance of Motorcycles in Military Service** Harley-Davidson Motor Company,1918 Motor World Wholesale ,1918 **Automobile Dealer and Repairer** ,1909

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