



Fig. 185. Front Oil Seal

Courtesy of GENERAL MOTORS COMPANY

17. Install the front engine cover. Refer to [Engine Front Cover Replacement](#).
18. Install the transfer case. Refer to [Transfer Case Replacement](#).
19. Install the drivetrain and front suspension frame front crossmember. Refer to [Drivetrain and Front Suspension Frame Replacement](#).
20. Remove the engine support fixture. Refer to [Engine Support Fixture](#).
21. Refill the engine oil and install a NEW oil filter. Refer to [Engine Oil and Oil Filter Replacement](#).

OIL PAN REPLACEMENT (FWD)

Removal Procedure

1. Drain the engine oil and remove the oil filter. Refer to [Engine Oil and Oil Filter Replacement](#).
2. Support the engine. Refer to [Engine Support Fixture](#).
3. Remove the drivetrain and front suspension frame front crossmember. Refer to [Drivetrain and Front Suspension Frame Replacement](#).



Fig. 186. Front Oil Seal

Courtesy of GENERAL MOTORS COMPANY

4. Remove the front engine cover (1). Refer to [Engine Front Cover Replacement](#).
5. Remove the front exhaust pipe. Refer to [Exhaust Front Pipe Replacement \(LIG\)](#).

Manual Repair Diagram

Lei Shi



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