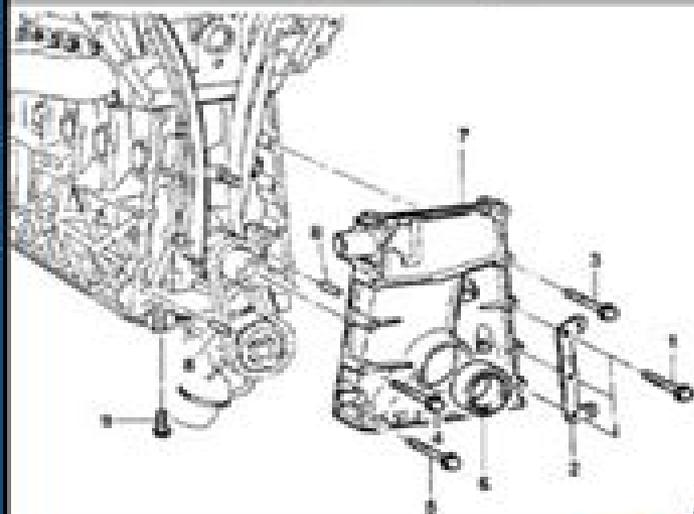


# Ssangyong Musso 1997-2011 Workshop Manual

B1-35 M162 ENGINE MECHANICAL

## TIMING GEAR CASE COVER

Removal Work  
 Removal of cylinder head front cover  
 Removal of alternator bracket  
 Removal of timing device  
 Removal of belt pulley and vibration damper



- |                             |              |
|-----------------------------|--------------|
| 1. Bolt (M6 x 60, 3 pieces) | 22.5-27.5 Nm |
| 2. A/C Bracket              |              |
| 3. Bolt (M6 x 60, 3 pieces) | 22.5-27.5 Nm |
| 4. Bolt (M6 x 40, 1 piece)  | 22.5-27.5 Nm |
| 5. Bolt (M6 x 60, 1 piece)  | 22.5-27.5 Nm |

### Removal & Installation Procedure

Put the alignment marks (arrows) on timing cover and camshaft sprocket.  
 Unscrew the A/C bracket bolts and remove the bracket.

#### Installation Notice

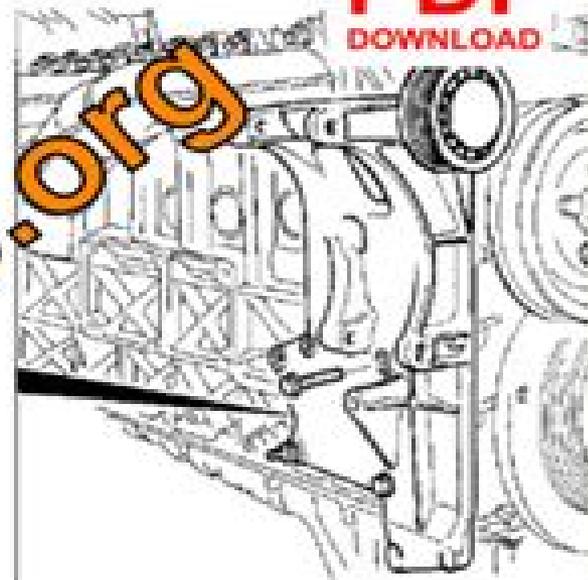
Tightening Torque	22.5 - 27.5 Nm
-------------------	----------------



B1-18 M162 ENGINE MECHANICAL

## ALTERNATOR

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- |                             |              |                            |              |
|-----------------------------|--------------|----------------------------|--------------|
| 1. Nut (M6)                 | 22.5-27.5 Nm | 4. Bolt (M6 x 70, 1 piece) | 22.5-27.5 Nm |
| 2. Bolt (M6 x 30, 3 pieces) | 22.5-27.5 Nm | 5. Bolt (M6 x 75, 1 piece) | 22.5-27.5 Nm |
| 3. Bolt (M6 x 40, 1 piece)  | 22.5-27.5 Nm |                            |              |

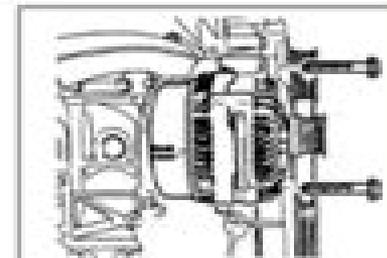
### Removal & Installation Procedure

Remove the drive belt.  
 Remove the alternator.  
 Unscrew the alternator carrier bolts and remove the carrier.

#### Installation Notice

Tightening Torque	10 - 15 Nm
-------------------	------------

Installation should follow the removal procedure in the reverse order.



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# Workshop Manual For Ssangyong Musso

**Wenbin Ji**



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