

# LINCOLN ELECTRIC



For your safety and to avoid Electrical Shock, read all safety notes and precautions detailed throughout your Operator's Manual.

## METAL THICKNESS

| WELD PROCESS | WIRE TYPE/<br>ELECTRODE TYPE                                       | WIRE DIA./<br>ELECTRODE DIA.<br>(in.) | 24 ga              | 22 ga              | 20 ga              | 18 ga              | 16 ga              | 14 ga              | 12 ga              | 1/8" (32 ga)         | 3/16"                | 1/4"                 |
|--------------|--|---------------------------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|----------------------|----------------------|----------------------|
|              |  |                                       | .014 in<br>Ø10 (2) | .018 in<br>Ø10 (2) | .024 in<br>Ø10 (2) | .030 in<br>Ø10 (2) | .036 in<br>Ø10 (2) | .045 in<br>Ø10 (2) | .055 in<br>Ø10 (2) | .070 in<br>Ø10 (2)   | .119 in<br>Ø10 (2)   | .187 in<br>Ø10 (2)   |
| DC+<br>      | Steel MIG<br>SUPERARC® L-56® (DC+)<br>75% Ar / 25% CO <sub>2</sub> | 0.025                                 | C/3                | C/3                | D/4                | E/5                | F/6                | G/7                | I/9                | -                    | -                    | -                    |
|              |  | 0.030 <sup>(1)</sup>                  | -                  | B/3                | C/3                | D/4                | E/5                | F/6                | G/8                | H/8                  | J/9 <sup>(1,2)</sup> | -                    |
|              | Steel MIG<br>SUPERARC® L-56® (DC+)<br>100% CO <sub>2</sub>         | 0.025                                 | D/4                | E/4                | E/4.5              | F/5                | G/6                | H/7                | I/9                | J/9 <sup>(1,2)</sup> | -                    | -                    |
|              |  | 0.030 <sup>(1)</sup>                  | -                  | -                  | D/3.5              | D/5                | E/5.5              | F/6                | G/7                | H/8                  | J/9 <sup>(1,2)</sup> | -                    |
| DC-<br>      | Steel Self<br>Shielded<br>NR® 311-MF (DC-)<br>No Gas               | 0.030 <sup>(1)</sup>                  | -                  | -                  | -                  | B/2.5              | B/3                | D/4                | E/5                | G/6 <sup>(1,2)</sup> | H/6 <sup>(1,2)</sup> | J/7 <sup>(1,2)</sup> |
|              |  | 0.035                                 | -                  | -                  | -                  | B/2                | B/2                | C/2                | D/3                | F/6                  | G/7 <sup>(1,2)</sup> | I/8 <sup>(1,2)</sup> |
| DC+<br>      | Aluminum<br>ER4043 (DC+)<br>100% Argon                             | 0.035                                 | -                  | -                  | -                  | B/2                | C/2.5              | E/3                | G/4.5              | I/6                  | J/10                 | -                    |
| DC+<br>      | Steel<br>E6011 / E6013 (DC+)                                       | 3/32                                  | -                  | -                  | -                  | E                  | E                  | F                  | G                  | H                    | -                    | -                    |
|              | Steel<br>E7014 / E7018 (DC+)                                       | 3/32                                  | -                  | -                  | -                  | -                  | G                  | G                  | H                  | I                    | J                    | -                    |
| DC-<br>      | Steel &<br>Stainless Steel<br>(DC-)<br>100% Argon                  | 1/16                                  | B-C                | B-C                | B-D                | C-D                | D-E                | E-F                | -                  | -                    | -                    | -                    |
|              |  | 3/32                                  | -                  | -                  | -                  | C-D                | D-E                | E-F                | F-G                | H-I                  | -                    | -                    |

(1) Connect to 25 amp circuit (2) Multiple Pass Required (3) Use .035 groove in drive roll for .030 wire.

Refer to manual for Current and Voltage values.

Visit [www.lincolnelectric.com](http://www.lincolnelectric.com) for additional product information.



# Mig Mag Welding Guide

**K Morrison**



## **Mig Mag Welding Guide:**

The Top Books of the Year Mig Mag Welding Guide The year 2023 has witnessed a remarkable surge in literary brilliance, with numerous captivating novels captivating the hearts of readers worldwide. Lets delve into the realm of bestselling books, exploring the fascinating narratives that have captivated audiences this year. Mig Mag Welding Guide : Colleen Hoover "It Ends with Us" This poignant tale of love, loss, and resilience has captivated readers with its raw and emotional exploration of domestic abuse. Hoover masterfully weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can prevail. Mig Mag Welding Guide : Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This captivating historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids captivating storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Discover the Magic : Delia Owens "Where the Crawdads Sing" This mesmerizing coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens crafts a tale of resilience, survival, and the transformative power of nature, entrancing readers with its evocative prose and mesmerizing setting. These top-selling novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of captivating stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a brilliant and suspenseful novel that will keep you speculating until the very end. The novel is a warning tale about the dangers of obsession and the power of evil.

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web api 520 part i 10th edition sizing selection and installation of pressure relieving devices in refineries sizing and selection has been published the standard provides important sizing procedures that give operators the correct specifications when choosing a pressure relieving device for their refinery

*sizing selection and installation of pressure relieving devices* - Apr 30 2023

web api standard 520 sizing selection and installation of pressure relieving devices part i sizing and selection 3 terms and definitions the terminology for prds that is used in this standard is in general agreement with the definitions given in api 520 part i 4 prd location 4 1 general

api standard 520 - Aug 03 2023

web c520206 this standard covers methods of installation for pressure relief devices prds for equipment that has a maximum allowable working pressure mawp of 15 psig 1 03 barg or 103 kpag or greater