

# BIRMINGHAM

# PRECISION LATHES

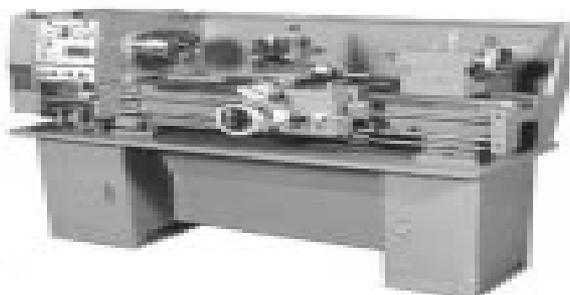
## 12" ALL GEARED HEAD BED LATHES

Each Birmingham lathe is built with outstanding features for great machining performance and customer satisfaction. The 1200 rotational speeds with all hardened and ground gears and shafts. Changing Chuck is quick and easy by use of a D1-4 Cam Lock Spindle Mount. One piece Main Spindle is supported by High Precision Tapered Roller Bearing. Lubricated Oil is Constantly Circulated by splash system with magnetic filtration system.

### YCL-1236GH

#### Standard Accessories:

- 3-Jaw Chuck
- 4-Jaw Chuck
- Steady Rest
- Follow Rest
- 4-way Tool Post
- Individuals Dial
- Floor Stand
- Dip Bed
- Tool Box
- Change Gear Set
- Rear Splash Guard



#### Optional Accessories:

- Taper Attachment
- Digital Readout Systems
- Lever Collar Cover

## 13" ALL GEARED HEAD BED LATHES

The lathe bed is made of high tensile cast iron in rigid construction structure, the bedway is ground and hardened. All gear head stock with oil immersed lubrication design, provides vibration free and free V-belt replacement. Provide 8 spindle speeds from 70 to 2000 rpm, change speed by means of lever. The main spindle is equipped with 2 precision taper roller bearings.

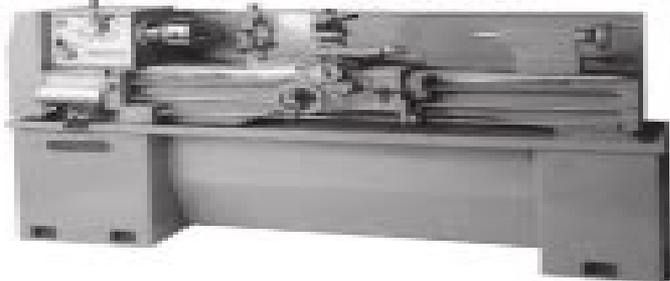
### YCL-1340GH

#### Standard Accessories:

- 3-Jaw Chuck 6"
- 4-Jaw Independent Chuck 8"
- Back Plate for 3-Jaw Chuck
- Back Plate for 4-Jaw Chuck
- Center Sleeve (MT-3)
- Face Plates 11-3/4"
- Open End Wrench
- Tool Post Wrench
- 4-way Tool Post
- Change Gears Center (MT-3)
- Motor Pulley
- Steady Rest
- Follow Rest
- Splash Guard
- Allen Wrench
- Screw Driver
- Floor Stand
- Tool Box
- Oil Gun

#### Optional Accessories:

- Control System
- Rolling Cutter (MT-3)
- Drilling Chuck 1/2" Arbor
- SC Lever Collar Chuck Assembly
- 4 Position Saddle Stop
- Single Hand Tool Rest
- Taper turn Attachment
- Electric Control Box



### GEAR HEAD BENCH LATHES

| SPECIFICATIONS                 | YCL-1236GH          |
|--------------------------------|---------------------|
| Swing over Bed                 | 12"                 |
| Swing over Cross Slide         | 7-3/8"              |
| Swing over Gap                 | 18"                 |
| Width of Gap                   | 8"                  |
| Distance between Centers       | 38"                 |
| Length of Bed                  | 44-7/8"             |
| Width of Bed                   | 7-1/8"              |
| Hole through Spindle           | 1-3/16"             |
| Tail Stock Spindle Travel      | 4"                  |
| Cross Slide Travel             | 8"                  |
| Tool Slide Travel              | 3-1/2"              |
| Saddle Travel                  | 31-1/2"             |
| Spindle Type                   | D1-4                |
| Taper of Spindle               | MT #3               |
| Tail Stock Taper of Center     | MT #3               |
| Spindle Speed Range            | 8 Speed 80-1500 RPM |
| Lead Screw Diameter            | 1/2"                |
| Feed Rod Diameter              | 3/8"                |
| Threads per Inch of Lead Screw | 8 TPI               |
| Threads that can be Cut        | 40 Rnds 4-112 TPI   |
| Main Motor                     | 1-1/2 HP            |
| Voltage                        | 220V, 1 Phase       |
| Weight (w/ options)            | 1500 lbs.           |

### GEAR HEAD BENCH LATHES

| SPECIFICATIONS                 | YCL-1340GH          |
|--------------------------------|---------------------|
| Swing over Bed                 | 13"                 |
| Swing over Cross Slide         | 8"                  |
| Swing over Gap                 | 18-3/4"             |
| Width of Gap                   | 7-3/8"              |
| Distance between Centers       | 40"                 |
| Length of Bed                  | 55-1/4"             |
| Width of Bed                   | 7-3/8"              |
| Hole through Spindle           | 1-3/8"              |
| Tail Stock Spindle Travel      | 3-3/4"              |
| Cross Slide Travel             | 8-1/8"              |
| Tool Slide Travel              | 3-3/4"              |
| Saddle Travel                  | 35-1/4"             |
| Spindle Type                   | D1-4                |
| Taper of Spindle               | MT #3               |
| Tail Stock Taper of Center     | MT #3               |
| Spindle Speed Range            | 8 Speed 70-2000 RPM |
| Lead Screw Diameter            | 1/2"                |
| Feed Rod Diameter              | 3/4"                |
| Threads per Inch of Lead Screw | 8 TPI               |
| Threads that can be Cut        | 40 Rnds 4-112 TPI   |
| Main Motor                     | 2 HP                |
| Voltage                        | 220V, 1 Phase       |
| Weight (w/ options)            | 1700 LBS.           |

# Manual For Birmingham Lathes

**C Cleary**



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